view the display through viewing window 14. Such embodiments preferably include reconfigurable keys 14 comprising field effect sensors or other sensors having transparent electrode structure with in the area corresponding to viewing window 14. The functions of such sensors preferably would be reconfigurable, as would be known to one skilled in the art, to conform to the subject matter set forth in the display in the area corresponding to such sensors.

[0028] While specific embodiments of the present invention have been shown and described above, it will be obvious to those skilled in the art that numerous modifications made be made without departing from the spirit of the invention, the scope of which is defined by the claims below.

We claim:

- 1. A keypad, comprising:
- a substrate;
- at least one layer of decorative material disposed on said substrate;
- at least one layer of conductive material disposed on at least one of said substrate and said decorative material;
- at least electrical circuit component disposed on said at least one layer of conductive material.

* * * * *